

FIGURE 1
BASE BALLOON

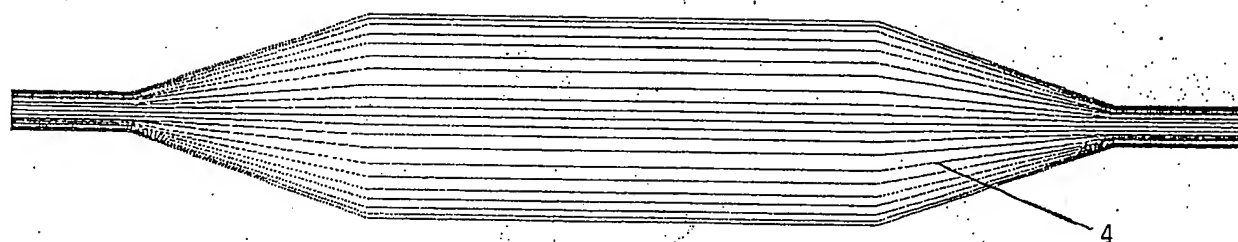


FIGURE 2
LONGITUDINAL FIBERS PLACED

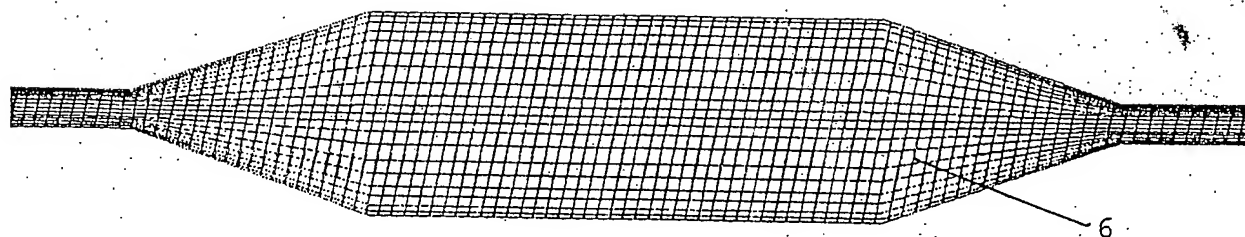


FIGURE 3
HOOP FIBERS WOUND IN PLACE

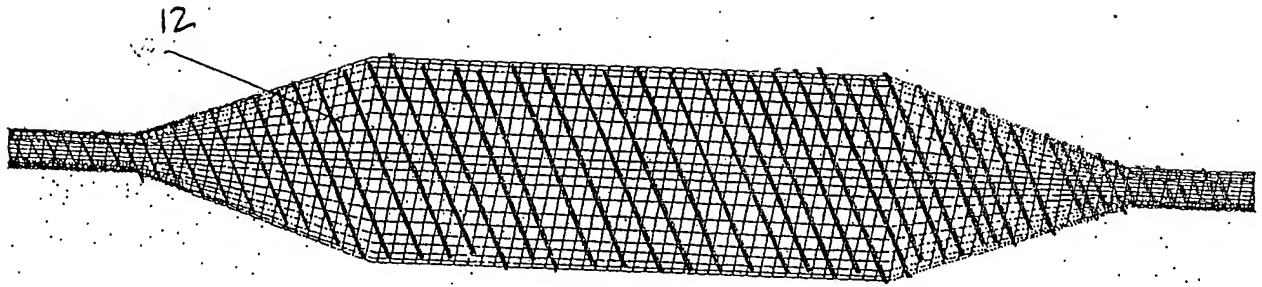


Figure 4